

TECHNICAL DATA SHEET



Product code: 5981

Sector: Industrial

Issue No: 2

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MILLICUT J40

Biodegradable ester based neat cutting oil with added oxidation stability.

Application

Particularly suitable in spray mist, total loss applications and sawing operations requiring a high lubricity product. Oxidation stability provides a long service life in re-circulating systems

Features & Benefits

- Very economical usage in total loss applications due to low application rate.
- High flash point particularly important in re-circulating systems.
- Excellent operator acceptability.
- 100% biodegradable.
- Superior surface finish.
- Extended tool life.
- Very low misting.

Typical Characteristics

Density @ 15°C, g/ml	0.918
Kinematic Viscosity @ 40°C, cSt	36
Flashpoint, °C	230
Copper Corrosion Test (ASTM130), rating	1a

Technical & Health and Safety

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