

TECHNICAL DATA SHEET



Product code: 5523

Sector: Industrial

Issue No: 2

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MILLICUT CAS 18

A high performance neat cutting oil produced from solvent refined base oils with selected performance enhancing additives.

Application

To be used as received for machining operations but particularly designed for deep hole boring and similar applications.

Features & Benefits

- Improved surface finish.
- Excellent performance with deep hole drilling.
- Good tool life.
- Increased cutting speeds and feed rates.
- Light viscosity ensures oil is readily removed from swarf.

Typical Characteristics

Density @ 15°C, g/ml	0.883
Kinematic Viscosity @ 40°C, cSt	19.5
Flashpoint, °C	180
Copper Corrosion Test (ASTM130), rating	4a

Technical & Health and Safety

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