TECHNICAL DATA SHEET



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MILLICUT CAS 14

A high performance neat cutting oil produced from solvent refined mineral oils and extreme pressure additives. Included in the formulation is a high level of additive treat to provide superior machining characteristics. Contains active Sulphur.

Application

Particularly suited to arduous metal working operations including Broaching and Thread Cutting.

Features & Benefits

- Light viscosity provides excellent penetration.
- Swarf removal readily achieved.
- High level of extreme pressure additive treatment provides excellent cutting characteristics.
- Teledyne Landis recommendation for their threading machines.

Typical Characteristics

Density @ 15°C, g/ml	0.946
Kinematic Viscosity @ 40°C, cSt	17
Flashpoint, °C	150
Copper Corrosion Test (ASTM130), rating	4c

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