

TECHNICAL DATA SHEET



Product code: 5605

Sector: Industrial

Issue No: 2

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MILLICUT CAS 11

A light coloured high performance neat cutting oil produced from solvent refined base oils.

Application

Recommended for use on broaching, deep hole boring, grinding, tapping, screwing, deep hole drilling and gear cutting on alloy steels up to 80UTS

Features & Benefits

- Excellent workpiece visibility due to light colour.
- Provides good swarf flushing at the tool.
- Very low drag out losses due to viscosity.
- Multi metal compatibility.
- Low misting tendencies.

Typical Characteristics

Density @ 15°C, g/ml	0.865
Kinematic Viscosity @ 40°C, cSt	13
Flashpoint, °C	150
Copper Corrosion Test (ASTM130), rating	3b

Technical & Health and Safety

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