# **TECHNICAL DATA SHEET**



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## MILLICUT GP 15

Chlorine free neat cutting oil formulated using state of the art additive technology, combined with pale appearance and low odour to offer optimum cutting performance on medium to high tensile material machining.

### **Application**

Use as received for general machining, ferrous and non-ferrous materials, including aluminium.

#### Features & Benefits

State of the art technology combining to provide the following:

- Extremely pale in appearance giving good work piece visibility
- Virtually odourless in operation
- Excellent surface finish on all materials
- Prolonged tool life due to anti-wear technology
- Chlorine free and therefore more environmentally friendly
- Low drag out losses due to low viscosity
- Highly suitable for machining yellow metals, non-staining

### **Typical Characteristics**

| Density @ 15°C, g/ml                    | 0.84 |
|---|------|
| Kinematic Viscosity @ 40°C, cSt         | 14   |
| Flashpoint, °C                          | >150 |
| Copper Corrosion Test (ASTM130), rating | 1a   |

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