

TECHNICAL DATA SHEET



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Sector: Industrial

Issue No: 4

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MILLICUT STAR

Chlorine free neat cutting oil formulated using state of the art additive technology for high performance machining.

Application

Used for medium to high tensile steels (including stainless), aluminium alloys, brasses and bronzes.

Features & Benefits

- Designed for high speed sliding head machines.
- Good work piece visibility.
- Excellent surface finish on all materials.
- Prolonged tool life due to anti-wear technology.
- Chlorine Free and therefore more environmentally friendly.
- Anti-mist additives to enhance operator acceptability.
- None staining with yellow metals.

Typical Characteristics

Density @ 15°C, g/ml	0.85
Kinematic Viscosity @ 40°C, cSt	22
Flashpoint, °C	>150
Copper Corrosion Test (ASTM130), rating	1a