

# TECHNICAL DATA SHEET



**Product code:** 5084

**Sector:** Industrial

**Issue No:** 3

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## MILLICUT CAS 14

A high performance neat cutting oil produced from solvent refined mineral oils and extreme pressure additives. Included in the formulation is a high level of additive treat to provide superior machining characteristics. Contains active Sulphur.

### Application

Particularly suited to arduous metal working operations including Broaching and Thread Cutting.

### Features & Benefits

- Light viscosity provides excellent penetration.
- Swarf removal readily achieved.
- High level of extreme pressure additive treatment provides excellent cutting characteristics.
- Teledyne Landis recommendation for their threading machines.

### Typical Characteristics

|                                         |       |
|-----------------------------------------|-------|
| Density @ 15°C, g/ml                    | 0.921 |
| Kinematic Viscosity @ 40°C, cSt         | 14    |
| Flashpoint, °C                          | 150   |
| Copper Corrosion Test (ASTM130), rating | 4c    |