

TECHNICAL DATA SHEET



Product code: 5602

Sector: Industrial

Issue No: 2

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MILLICUT CL 20

A light coloured neat cutting oil produced from solvent refined base oils.

Application

Recommended for use as a general purpose neat cutting oil on automatics, grinding, tapping, screwing and gear cutting on alloy steels up to 50UTS.

Features & Benefits

- Excellent workpiece visibility due to light colour.
- Provides good swarf flushing at the tool.
- Very low drag out losses due to low viscosity.
- Multi metal compatibility.
- Low misting tendencies.

Typical Characteristics

Density @ 15°C, g/ml	0.87
Kinematic Viscosity @ 40°C, cSt	22
Flashpoint, °C	180
Copper Corrosion Test (ASTM130), rating	1a

Technical & Health and Safety

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