

TECHNICAL DATA SHEET



Product code: 5591

Sector: Industrial

Issue No: 2

Issue Date: 30/05/22

MILLFORM VO

Millform VO consists of a solvent based formulation, and contains lubricity agents which are particularly effective on light pressing, blanking and drawing operations.

Application

Millform VO is used as supplied and typically applied by pump, bush swab or spray. Millform VO is used on both non-ferrous and ferrous metal forming operations where light pressures are required. This product is particularly useful when customers wish to avoid post-cleaning operations as the residual lubricant film is extremely light.

Features & Benefits

The light oily residue can be readily removed by solvent degreasing. Alkali cleaners can also be used but care should be taken to ensure that the cleaner is compatible with non-ferrous metals.

Typical Characteristics

Density @ 15°C, g/ml	0.812
Kinematic Viscosity @ 40°C, cSt	1.9
Flashpoint, °C	75
Copper Corrosion Test (ASTM130), rating	1a

Technical & Health and Safety

T: 01484 475060

E: technical@millersoils.co.uk

For H&S info or SDS, please visit our website www.millersoils.co.uk



MADE IN BRITAIN

Millers Oils Ltd
Brighouse West Yorkshire HD6 3DP UK
Tel: +44(0) 1484 713201
www.millersoils.o.uk