

# TECHNICAL DATA SHEET



Product code: 5591

Sector: Industrial

Issue No: 2

Issue Date: 30/05/22

## MILLFORM V0

Millform V0 consists of a solvent based formulation, and contains lubricity agents which are particularly effective on light pressing, blanking and drawing operations.

### Application

Millform V0 is used as supplied and typically applied by pump, bush swab or spray. Millform V0 is used on both non-ferrous and ferrous metal forming operations where light pressures are required. This product is particularly useful when customers wish to avoid post-cleaning operations as the residual lubricant film is extremely light.

### Features & Benefits

The light oily residue can be readily removed by solvent degreasing. Alkali cleaners can also be used but care should be taken to ensure that the cleaner is compatible with non-ferrous metals.

### Typical Characteristics

Density @ 15°C, g/ml	0.812
Kinematic Viscosity @ 40°C, cSt	1.9
Flashpoint, °C	75
Copper Corrosion Test (ASTM130), rating	1a

### Technical & Health and Safety

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