

TECHNICAL DATA SHEET



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Sector: Industrial

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MILLERCARE SC

A highly effective formaldehyde-free system cleaner, for use in machines where water-soluble metal working fluids (MWF) have been used for processes such as machining and grinding etc.

Millercare SC contains biocides, fungicides and cleaning agents to ensure long service life of the fresh MWF fluid.

Application

To be used typically at 2% but increased strength up to 5% where high levels of accumulated dirt require removal.

Circulate for 24 hours, with an absolute minimum continuous circulation of 8 hours.

Note: Operatives may continue working but only at the 2% concentration level.

Concentrate by Volume (%)	Type of clean/Contamination type
1-2%	Sump freshening. Used as a sump side additive to control odours or mild bacterial growth.
2-3%	Typical treat rate for standard sump cleanout.
4-5%	Heavy tramp oil contamination and / or bacterial/ fungal growth.

Features & Benefits

- Formaldehyde free
- Good cleaning and bio-resistance.
- Suitable for use when converting from oil products to water based.
- Does not affect suitably painted surfaces on machine tools.
- May be used directly in working emulsions @ 2% dilution.

Typical Characteristics

Density @ 15°C, g/ml	1.02
Appearance	Clear yellow liquid
pH, @ 2% dilution	10

Technical & Health and Safety

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