



# PRODUCT DATA SHEET



## PRODUCT NAME/VISCOSITIES: DIELECTRIC FLUID 868

Product No	5236
Issue No.	2
Issue Date	19/02/19

### DESCRIPTION:

A light viscosity hydrocarbon of low aromatic content and odour.

### APPLICATION:

Suitable for spark erosion or electro discharge machining. The product allows for good metal removal rates and with a good resistance to oxidation has a long working life.

### USER BENEFITS:

- Low odour.
- Viscosity suitable for finishing operations.
- Aromatic content of a low level.
- High flash point for hydrocarbon range.

### TYPICAL CHARACTERISTICS:

Specific Gravity @ 15°C	0.797
Kinematic Viscosity @ 40°C	1.8cSt
Flashpoint °C	75
Boiling Range °C	200 - 250

### HEALTH AND SAFETY:

Health and Safety Data Sheet 5236 applies to this product. When used for the purpose recommended and with due regard to the appropriate Health and Safety Data, the product should cause no concern. If in doubt, consult with Millers Oils Technical Department.

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