

TECHNICAL DATA SHEET



Product code: 6627

Sector: Industrial

Issue No: 4

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HOBBY FLUID

A light viscosity highly refined hydrocarbon of extremely low aromatic content and odour.

Application

Used extensively as an EDM spark erosion fluid, honing operations, as a process fluid and as a dust suppressant in the plastics industry and indoor arenas.

Features & Benefits

- Low odour and misting characteristics provide good operator acceptability
- Good oxidation resistance and filterability provides a long sump life
- Aromatic content of a low level and low hazard
- High flash point and initial boiling points
- High electrical resistance and good metal removal rates
- Meets the purity requirement in accordance with FDA 21 CFR 178.3620(b)

Typical Characteristics

Appearance	Water White Liquid
Specific Gravity @ 15°C	0.803
Kinematic Viscosity @ 40°C	2.15cSt
Flashpoint °C	102
Boiling Range °C	236 - 272

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