

Product code: 5236

Sector: Industrial

Issue No: 4

Issue Date: 28/10/24

DIELECTRIC FLUID 868

A light viscosity hydrocarbon of low aromatic content and odour.

Application

Suitable for spark erosion or electro discharge machining. The product allows for good metal removal rates and with a good resistance to oxidation has a long working life.

Features & Benefits

- Low odour.
- Viscosity suitable for finishing operations.
- Aromatic content of a low level.
- High flash point for hydrocarbon range.

Typical Characteristics

Specific Gravity @ 15°C	0.797
Kinematic Viscosity @ 40°C	1.8cSt
Flashpoint °C	75
Boiling Range °C	200 - 250

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